PRELIMINARY STUDIES REGARDING THE FOUNDATION PARTICULARITIES OF THE PEELING PROCESS OF HEAVY STEEL BARS

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Rezumat. *Cojirea este o operație unică şi economică de prelucrare pentru producerea de suprafețe cilindrice pe barele grele, cu finisaje de înaltă calitate şi precizie dimensională. După ce semifabricatul de tip bară trece prin această operație, toate erorire şi impuritățile de suprafață sunt eliminate. Acest lucru implică, în general, o rotație a unui cap de cojit multi-cuțit, instrument ce permite o rată ridicată de alimentare. Această lucrare prezintă un studiu preliminar privind particularitățile de proces la cojirea barelor grele.*

Abstract. *Peeling is a unique and economical processing operation for the production of cylindrical surfaces on heavy bars with high quality finishes and dimensional accuracy. After the work piece undergoes this operation, all the errors and surface impurities are removed. Generally this involves a rotation of a peeling head with multiple tools that allows a high feed rate. This paper presents a preliminary study of the particularities of the peeling process of heavy steel bars.*

Keywords: *peeling, heavy steel bars, peeling head, process.*

1. Introduction

Bar peeling (Fig. 1) is preferably applied to manufacture bright bars, a product with a blank, relatively smooth surface finish and high dimensional accuracy. Blank bar material is used in modern mass production (e.g., automotive industry and its sub-suppliers).

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